

By Express Mail # EV219145767US

**APPLICATION FOR UNITED STATES
LETTERS PATENT**

**METHOD AND DEVICE FOR SIMULATING SLIP ON VEHICLE TEST
BENCHES**

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METHOD AND DEVICE FOR SIMULATING SLIP ON VEHICLE TEST BENCHES

BACKGROUND OF THE INVENTION

1. Field of the Invention

[0001] The present invention relates to a method and a device for simulating slip on vehicle test benches in accordance with the equation $F_R = F_A \times$ the coefficient of friction C of a vehicle wheel rolling on a test device such as a test roller or flat belt.

2. Description of the Related Art

[0002] In order to test antilock brake systems (ABS) on brakes, traction controllers on drive systems or electronic stability programs for preventing skidding, it is generally known to drive the respectively equipped vehicles over test routes. For this purpose there are slalom courses, circular courses, or oblique planes which can have various underlying surface coverings in different locations and the coefficient of friction can be partially reduced by water when necessary. It is thus possible, for example, to create different frictional conditions on the two sides of a vehicle and to generate slip between the tire and underlying surface on a drive side in a selective fashion. When such courses are driven, the vehicle may be caused to skid in a controlled fashion so that the effectiveness of the respective vehicle systems can be tested. However, such test journeys are dangerous for the driver and cannot be reproduced owing to the changing environmental conditions or the different performances of even the same drivers of different course paths so that these tests

can only provide approximations for the further development of affected vehicle safety systems.

[0003] On vehicle test benches, for example, roller or flat belt test benches, it is possible to provide different surfaces with different coefficients of friction at the various wheels and water can be introduced between the tire and the test surface in order to reduce the coefficient of friction. For this purpose, the test bench devices must all be made corrosion-proof and complex feed systems and collecting systems for the water have to be provided. In order to change the basic conditions at the various wheels, it is necessary to reconfigure the entire test bench or replace the coatings of the testing surfaces. Another disadvantage is that the method in which the frictional force, which limits the maximum tractive force of a wheel, is changed by changing the coefficient of friction is difficult and cannot be set precisely and in addition only a static testing mode owing to the time delay when the surfaces dry.

SUMMARY OF THE INVENTION

[0004] It is an object of the present invention to change the frictional force between a wheel and a testing surface without necessarily having to change the coefficient of friction.

[0005] According to the invention, the contact force F_A of the wheel on a moving test surface is changed in a predetermined manner by displacing the contact force from the tire to a lifting device as the wheel rotates.

[0006] This and other objects are achieved by the present invention, wherein it is possible in a particularly simple way to influence the transmissible tractive force of individual wheels and to simulate any desired load distributions among the various wheels such as occur during skidding, braking or acceleration of a vehicle.

[0007] Owing to the laboratory environment on the test benches, it is possible to repeat all the test runs as desired with identical settings, i.e. making the test runs reproducible.

[0008] The device according to the present invention makes both steady-state, i.e. static, and dynamic test runs possible in a particularly advantageous way.

[0009] The devices according to the present invention may be actuated and regulated using dedicated controlling and/or regulating devices, or can be advantageously integrated into an existing test bench controller.

[0010] The various features of novelty which characterize the invention are pointed out with particularity in the claims annexed to and forming a part of the disclosure. For a better understanding of the invention, its operating advantages, and specific objects attained by its use, reference should be had to the drawing and descriptive matter in which there are illustrated and described preferred embodiments of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

[0011] Fig. 1 is a partial elevational view of a test bench on which a wheel of a vehicle is located on a test roller.

[0012] Fig. 2 is a partial cross-sectional view according to cross-section of Fig. 1 showing a test bench.

DETAILED DESCRIPTION OF THE PRESENTLY PREFERRED EMBODIMENTS

[0013] Fig. 1 shows a wheel 31 of a vehicle 30 on a test surface, such as a test roller 20, i.e. test device. The illustrated test roller 20 is what is referred to as a vertex-type roller in which the wheels 31 roll approximately in the vertex region of the roller 20. However, other testing surfaces, for example flat belts, are also conceivable. The term test roller also includes all other conceivable testing surfaces as disclosed herein in the following description. The test roller 20 is preferably arranged in a pit underneath the vehicle 30 and can drive or brake the wheel 31 which includes a tire. For this purpose, a test bench controller can be provided, which can set, through actuation, different wheel loads corresponding to driving, braking, etc. on a test roller 20 in order to simulate various driving states such as acceleration, uphill travel, deceleration of the vehicle 30. The test bench 50 is preferably a standard version such as is usually provided for testing vehicles. In Fig. 1, the theoretical direction of travel of the vehicle 30 is perpendicular to the plane of the figure. Therein, axis 15 is the axis of rotation of the wheel 31 being represented by a dotted and dashed line.

[0014] So that the vehicle 30 does not move down from the test roller 20, the wheel 31 is secured by a lifting/lowering device 1 in the direction of travel and transversely thereto. For this purpose, the lifting/lowering device 1 is connected to the wheel hub of wheel 31 by a wheel adapter 2. The wheel adapter 2 is preferably attached to the rim of the wheel 31 by means of special wheel bolts which, on the one hand, clamp the wheel 31 onto the hub and, on the other hand, each have a further thread. Other

attachment methods are of course also possible. The wheel adapter 2 is provided with, for example, a conical projection 34, which is held by a bearing unit 4 and secured in the radial and axial directions. The bearing unit 4 permits the wheel 31 to rotate about axis 15 of rotation, it being possible to take into account the bearing friction in test runs.

[0015] The bearing unit 4 is itself attached to rigid connecting arms 5 in such a way that it can rotate about an axis 3 so that it is possible to change the tracking of the wheel 31 such as may, for example, occur during spring compression owing to the kinematics of the chassis or during steering. The connecting arms 5 are, as is apparent from view A in Fig. 2, preferably embodied as triangular connecting arms and attached to a mount 7. In order to increase the rigidity, further struts (not shown) may also be provided. The mount 7 is supported in joint blocks 6, rotatable about a pivoting axis 16. Owing to the degrees of freedom about the pivoting axis 16, the wheel 31 can assume different kingpin angles such as are predefined by different vehicles 30 or corresponding to suspension responses such as spring compression, owing to the kinematics of the chassis. The directions R of travel of wheel 31 which are predefined by the test roller 20 are illustrated in Fig. 2 by a directional double arrow R. The orientation of the wheel 31 can also differ slightly from this depending on the steer lock or setting of the tracking of the vehicle 30.

[0016] The joint blocks 6 are arranged on a plate which can be moved in a vertical positioning direction Y using linear guides 8, and can be adjusted vertically using a linear drive 10. The joint blocks 6 can also be arranged directly on linear guides 8. In order to couple the wheel 31, provided with the wheel adapter 2, the bearing unit 4 can be moved with the linear drive 10 to the level of the axis 15 of rotation and pushed onto the wheel adapter 2 in a lateral adjustment direction X, where it is locked.

[0017] During the lifting, the contact force F_A of the wheel 31 is displaced onto the linear drive 10, which is supported on a baseplate 12 via a supporting block 9. The baseplate 12 is secured, preferably to the floor, using attachment device 13. In order to adjust the position of the supporting block 9 in the lateral adjustment direction X, corresponding guides and an adjustment drive, for example an adjustment spindle 11, can be provided on the baseplate 12. In this way, the lifting/lowering device 1 can be adapted to different track widths of different vehicles 30 or the vehicle 30 can be moved onto the testing surface 20 laterally.

[0018] In order to orient the wheel 31 on the apex of the test roller 20, the baseplate 12 can be displaced in the direction R of travel using an adjustment device 17 when the attachment devices 13 are released.

[0019] In order to determine the holding force that is taken up by the lifting/lowering device 1, measuring devices, for example a force-measuring device 14, are provided on the linear drive 10.

[0020] In order to determine the contact force F_A , acting through the mass of the vehicle 30 on a wheel 31, the corresponding wheel 31 is lifted off the testing surface 20 using the lifting/lowering device 1 so that the measuring device 14 determines the appropriate value. By actuating the linear drive 10, the wheel 31 can be lifted in a continuous way, the holding force of the lifting/lowering device 1 being determined by the measuring device 14.

[0021] By subtracting this holding force from the previously determined contact force F_A , brought about by the mass of the vehicle, the contact force F_A acting on the tire is obtained. This contact force F_A acting on the test surface, i.e. test roller 20, limits the maximum frictional force F_R between the tire, i.e. wheel 31, and test surface, i.e. test roller 20, according to the equation

$$F_R = F_A \times \text{coefficient of friction } C$$

when the coefficient of friction C is constant. The maximum frictional force F_R corresponds to the maximum possible tractive force F_z which can be transmitted by this wheel 31.

[0022] If the tire or the wheel 31 is loaded with a relatively high braking or driving force by the test roller 20, slip occurs between the wheel 31 and test roller 20, i.e. the circumferential speeds of the wheel 31 and test roller 20 are different. The transmissible frictional force is determined in this case by the lower coefficient of sliding friction so that the wheel 31 can then only transmit a fraction of the possible braking or driving force and lateral force to the test roller 20. In real road traffic, this causes, for example, the braking distance to become longer and/or the vehicle may be diverted from its direction of travel by a side wind, which may result in dangerous accidents.

[0023] On the test bench 50, the maximum tractive force F_Z of the wheel tire 31 on the testing surface of test roller 20 can be measured, and the coefficient of friction can be calculated, by means of the known and previously determined set contact force F_A . In order to calculate the coefficient of friction and to actuate the lifting/lowering device 1 and/or to regulate the holding force of the lifting/lowering device 1 in order to set the contact force F_A acting at the test roller 20, a separate controlling and/or regulating device 36 may be provided or the test bench's controller/regulator may be used.

[0024] If separate controlling and/or regulating devices 36 are provided for the lifting/lowering device 1, they may be easily incorporated into a test bench

controller/regulator and it is possible to change the frictional conditions of a wheel 31 in a way which is adapted to predefined testing programs of the test roller 20.

[0025] A lifting/lowering device 1 is preferably provided at each driven wheel 31.

[0026] With the lifting/lowering device 1 it is also possible to lower the wheel hub or the wheel 31 so that the contact force F_A , and the frictional force F_R or tractive force F_Z associated with it are increased in a predetermined way, as is the case for example on the side of the vehicle 30 which is on the outside of a curve.

[0027] In order to determine the lateral force F_S which can be transmitted to the wheel 31 given a predetermined contact force F_A , an adjustment drive which can be actuated and which can act on the wheel 31 laterally with an adjustable force during the drive loading or braking loading can be provided for the lateral adjustment device.

[0028] All drives which can be actuated and regulated, such as servo-electrical or servo-hydraulic as well as linear motors are possible as the linear drives for the lifting/lowering device 1. Manual adjustment devices such as adjustment spindles are also conceivable for steady-state, i.e. static, slip trial runs.

[0029] So that the coefficient of friction C can also be changed/varied in test runs, feed devices 37 such as nozzles, hoses or similar feeding devices for feeding fluids between the wheel 31 and the test roller 20 may be provided on the test bench 50.

[0030] In the exemplary embodiment described above, the axes of rotation for the degrees of freedom such as the kingpin angle or tracking are offset with respect to the corresponding axes on the chassis so that the vehicle 30 is somewhat offset, for example in the case of steering locks on the testing surface 20. In order to prevent this, it is possible to connect the connecting arms 5 to the bearing unit 4 in an articulated fashion such that instantaneous poles are produced which coincide with the respective axes of rotation of the chassis of vehicle 30.

[0031] A core of the present invention is to change the contact force F_A of a tire, i.e. wheel 31, on a test roller 20 in a predetermined way in order to influence the possible tractive force F_Z of the tire, i.e. wheel 31.

[0032] The present invention is not limited by the embodiments described above which are presented as examples only but can be modified in various ways within the scope of protection defined by the appended patent claims.